For more information:

Steven Denny

National Sales Manager, Fleets

Reyco Granning Suspensions

Tuthill Transport Technologies

1205 Industrial Park Drive

Mt. Vernon, MO. 65712

(800) 753-0050 toll free

(417) 466-1098 direct

(636) 699-8044 mobile

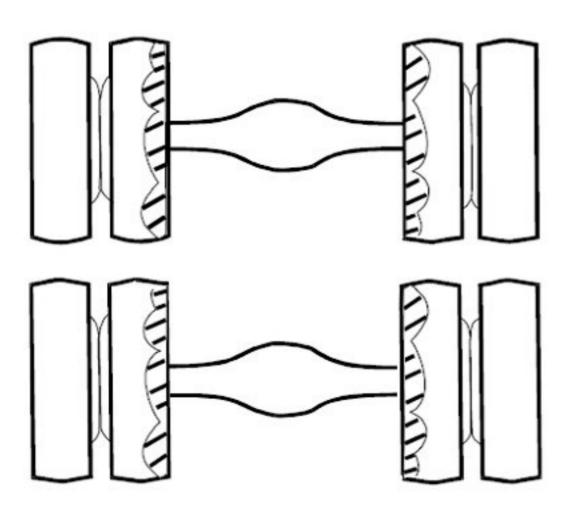
(417) 466-3964 fax

www.reycogranning.com

Trailer Suspension's Impact on Tire Wear

This presentation will show you why persistent tire wear issues can be related to air ride suspension design.

Tire Wear Problem

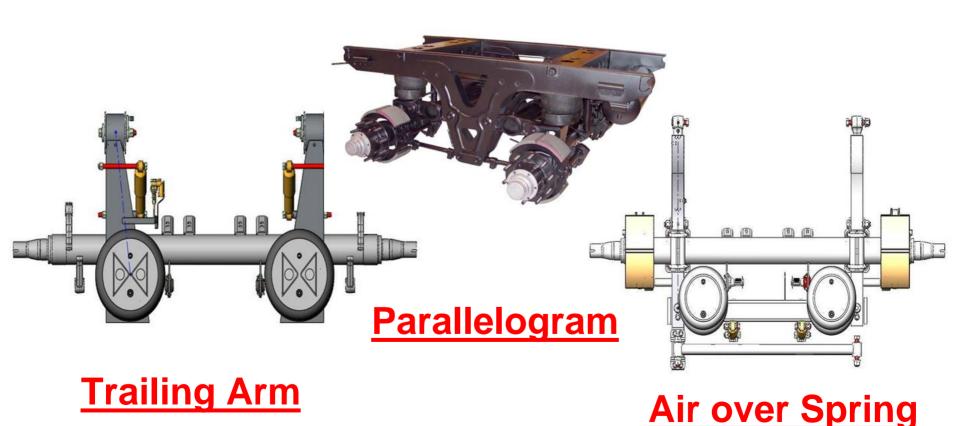


FACT

 Irregular tire wear is a reflection of the tire "deflection" from the road surface

 If you experience any type of irregular tire wear on duals, it will be MAGNIFIED on wide-base tires

Three Common Suspensions



Suspension Differences

- 1. Use of Dampers
- 2. Length of Spring Centers
- 3. Use of Track Rod
- 4. Alignment

Importance of Dampers

Role is to maintain tire contact with the road

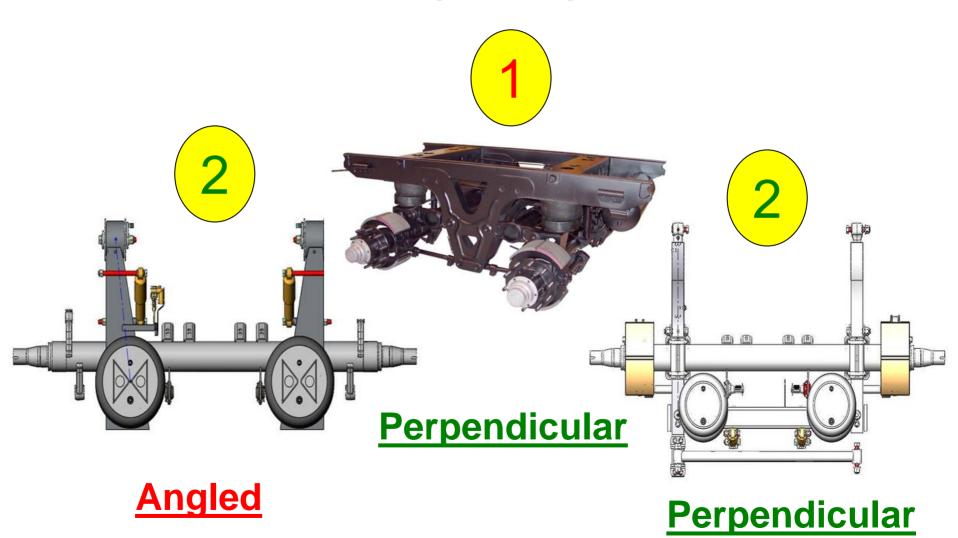
Function at maximum efficiency when:

- Mounted as close to the tire as possible
- Mounted exactly perpendicular to the suspension travel

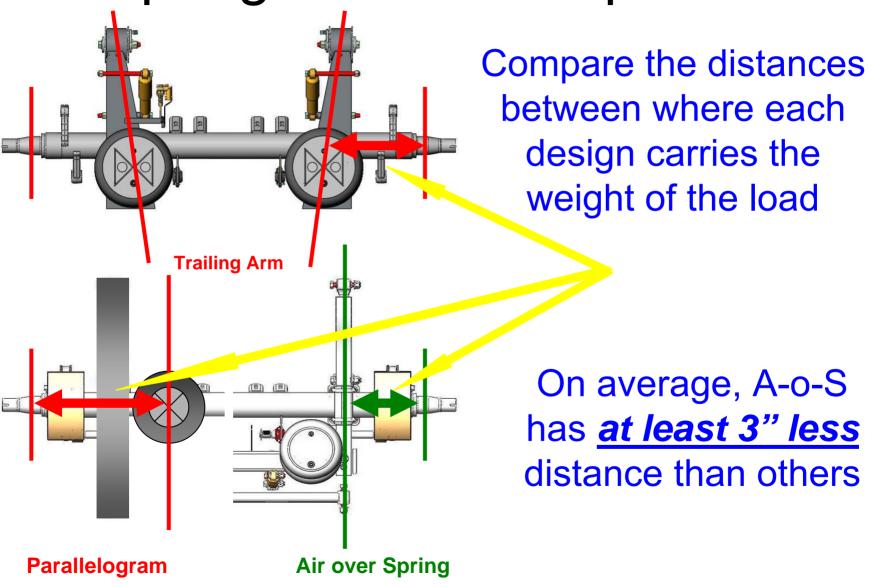


	Percentage of Effectiveness
Perpendicular	100%
+ / - 10 degrees	98%
+ / - 20 degrees	92%
+/-30 degrees	86%
+/-40 degrees	74%
+ / - 50 degrees	68%

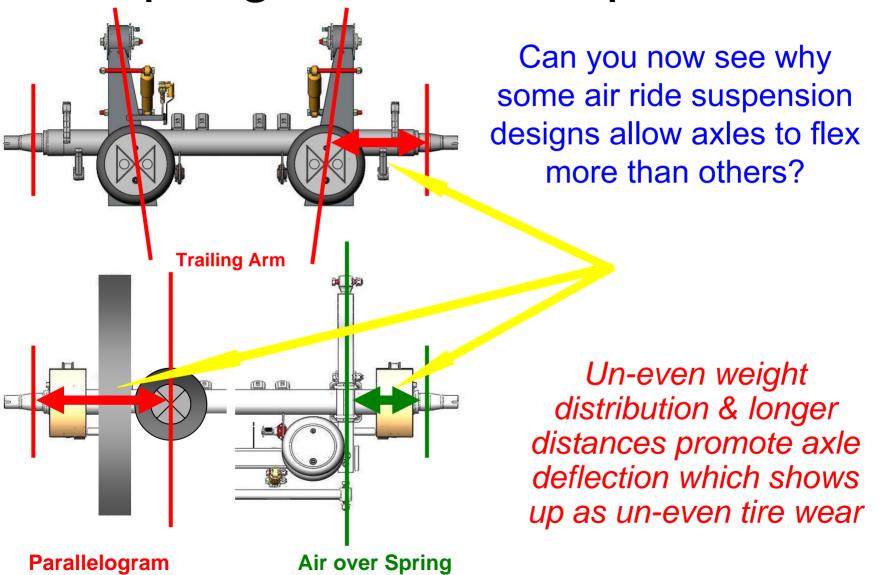
of Dampers per Axle



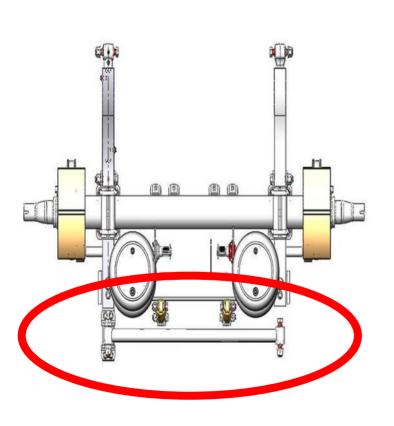
Spring Center Comparison



Spring Center Comparison



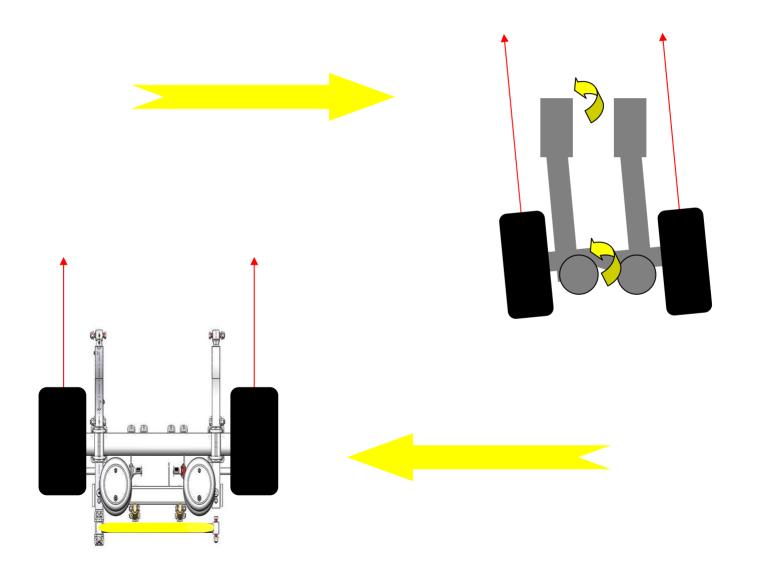
One Design Uses Track Rod



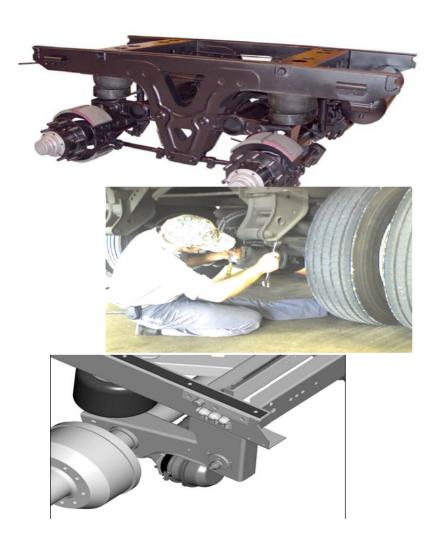
Harness lateral force:

- Control tire "roll"
- Re-distributes force to keep tires flat against the road
- Maintain parallel track
- Keep tire track parallel with trailer

Lateral Forces @ Work



Ease of Alignment / Adjustment



Loosen Upper Control Arm Loosen Lower Control Arm Re-torque = 590-610 ft.lbs.

Loosen Torque Arm clamp bolt Re-torque = 125 ft.lbs.

Loosen Pivot Bolt

Replace Pivot Bolt

Re-torque = 550 ft.lbs.

Comparison Summary

	Trailing Arm	Parallelogram	Air over Spring
# Shock per Axle	2	1	2
- Close to Tire			
- Perpendicular			
Short Spring Center			
Use of Track Rod			
Ease of Alignment	550 ft.lbs.	~ 600 ft.lbs.	125 ft.lbs.







Trailer Tire Wear Experience

- Common fleet experience = 17,000 -20,000 miles per 1/32nd of tread wear
- Independent testing is recording that A-o-S design delivers more than a 20% reduction in tire wear versus competing designs on identical equipment in identical duty cycle

Tire Wear Savings

```
20,000 \text{ miles } \times 8/32 \text{nds per tire} = 160,000 \text{ miles / tire} 
8 \text{ tires } \times \$260.00 \text{ cost per tire} = \$2,080 \text{ total tire cost} 
\$2,080 / 160,000 = \$.013 / \text{mile}
```

```
30,000 \text{ miles } X 8/32 \text{nds per tire} = 240,000 \text{ miles / tire} 8 tires X $260.00 \text{ cost per tire} = $2,080 \text{ total tire cost} $2,080 / 240,000 = $.0087 \text{ / mile}
```

50,000 miles/yr X \$.0043 difference = \$215 / yr Savings

"We switched to Reyco Granning and our tire wear problem disappeared."

Mr. Duane Harney
Director of Maintenance
Barr Nunn Transportation, Inc.

